







How to change serpentine belt on Opel Zafira B A05 – replacement guide



#### **VIDEO TUTORIAL**

### (i) Important!

This replacement procedure can be used for:

OPEL ASTRA H (A04) 1.8 (L48), OPEL ASTRA H CLASSIC Estate (A04) 1.8 (L35), OPEL ASTRA H CLASSIC Saloon (A04) 1.8 (L69), OPEL ASTRA H Estate (A04) 1.8 (L35), OPEL ASTRA H GTC (A04) 1.8 (L08), OPEL ASTRA H Saloon (A04) 1.8 (L69), OPEL ASTRA H TwinTop (A04) 1.8 (L67), OPEL SIGNUM Hatchback (Z03) 1.8 (F48), OPEL VECTRA C (Z02) 1.8 (F69), OPEL VECTRA C Estate (Z02) 1.8 (F35), OPEL VECTRA C GTS (Z02) 1.8 (F68), OPEL ZAFIRA / ZAFIRA FAMILY B (A05) 1.8 (M75), OPEL ZAFIRA / ZAFIRA FAMILY B (A05) 1.8 (M75), OPEL ZAFIRA (M75)

The steps may slightly vary depending on the car design.

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### REPLACEMENT: SERPENTINE BELT – OPEL ZAFIRA B A05. TOOLS YOU'LL NEED:



- Combination spanner #19
- Torx bit T25

- Fender cover
- Wheel chock

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### Replacement: serpentine belt – Opel Zafira B A05. Tip:

• All work should be done with the engine stopped.

### CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1



Open the hood.

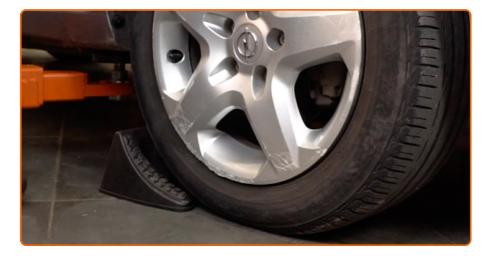
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Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

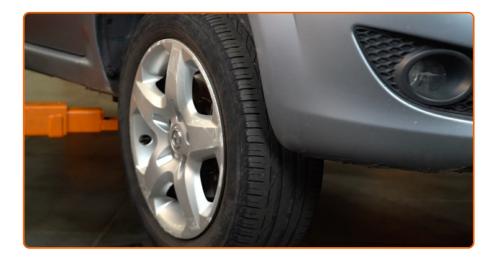
3



Secure the wheels with chocks.

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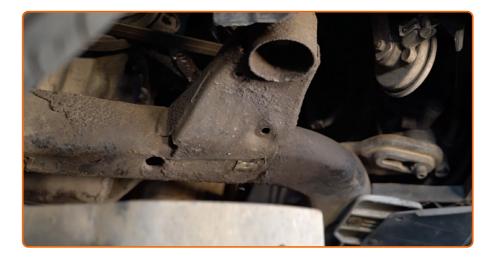
Lift the car using a jack or place it over an inspection pit.

5



Unscrew and remove the wheel arch cover fasteners. Use Torx T25.

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Remove the wheel arch cover.

7



Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #19.

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Remove the V-ribbed belt.

# Replacement: serpentine belt – Opel Zafira B A05. AUTODOC experts recommend:

• Check the condition of the tensioner pulley and idler pulley. Replace them if necessary.

9



Return the tensioner pulley to its initial position.

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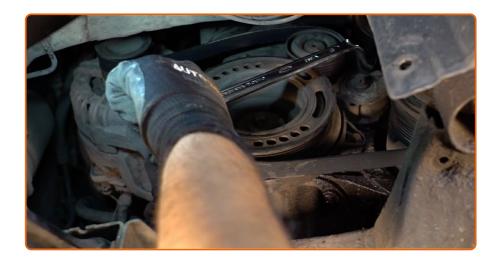


Install the V-ribbed belt.

### Replacement: serpentine belt – Opel Zafira B A05. Tip:

• Make sure that the V-ribbed belt fits all pulleys snugly.

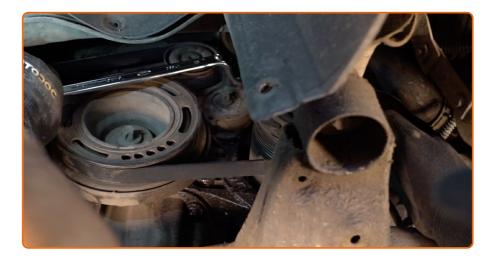
11



Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #19.

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Place the V-ribbed belt on the tensioner pulley.

13



Return the tensioner pulley to its initial position.

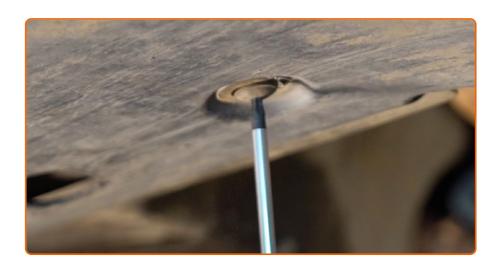
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Install the wheel arch cover to its mounting seat.

15



Install and tighten the wheel arch cover fasteners. Use Torx T25.

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Lower the car.

17



Run the engine for a few minutes. This is necessary in order to make sure that the component operates properly.

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Shut off the engine.

19



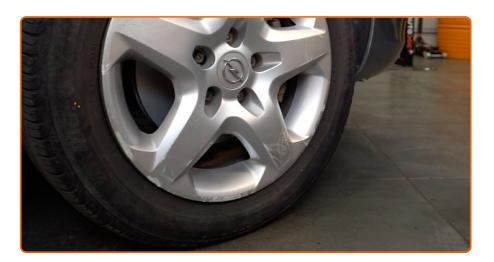
Remove the fender protection cover.

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Close the hood.

21



Remove the jacks and chocks.

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## DID YOU FIND THESE INSTRUCTIONS HELPFUL?

YES

NO

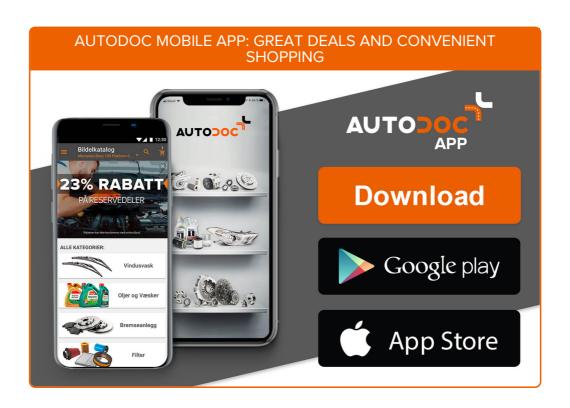


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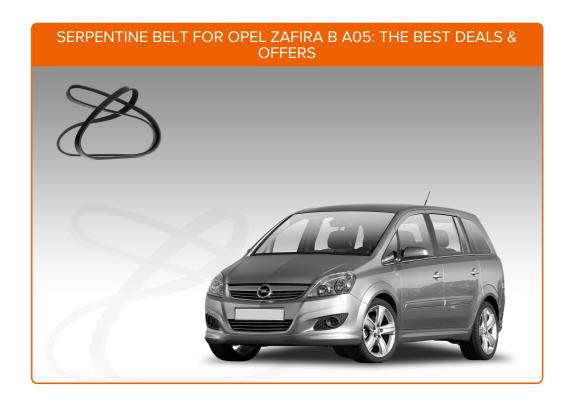






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